

# Tenacity™ No 125 Flux Paste



## Tenacity™ No.125 Flux Paste

Tenacity™ No.125 Flux Paste is a high temperature flux for use with copper based brazing filler metals melting between 800-1100°C. It is effective on copper and copper based alloys, mild and low alloy steels and tungsten carbide. Typically it would be used with specialized JM Bronze™ or ArgenteI™ Alloys, particularly F-Bronze.

**Conforms to:** EN 1045: FH21  
**Working range:** 750-1200°C

### Directions for Use

Stir the paste before using it. The paste should then be brushed onto the joint surfaces before assembly. Further flux should then be applied externally either side of the joint mouth.

It is good practice to mechanically clean and degrease the joint surface before applying flux. Heat slowly and evenly to the brazing temperature, without local overheating. If blackening of the flux occurs this is often a sign of insufficient flux, overheating or flux exhaustion.

### Flux Residue Removal

The flux residues left after completion of the brazing operation are insoluble in water and must be removed using mechanical methods such as grit blasting or grinding.

### Product Availability

0.7kg Plastic Pots

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